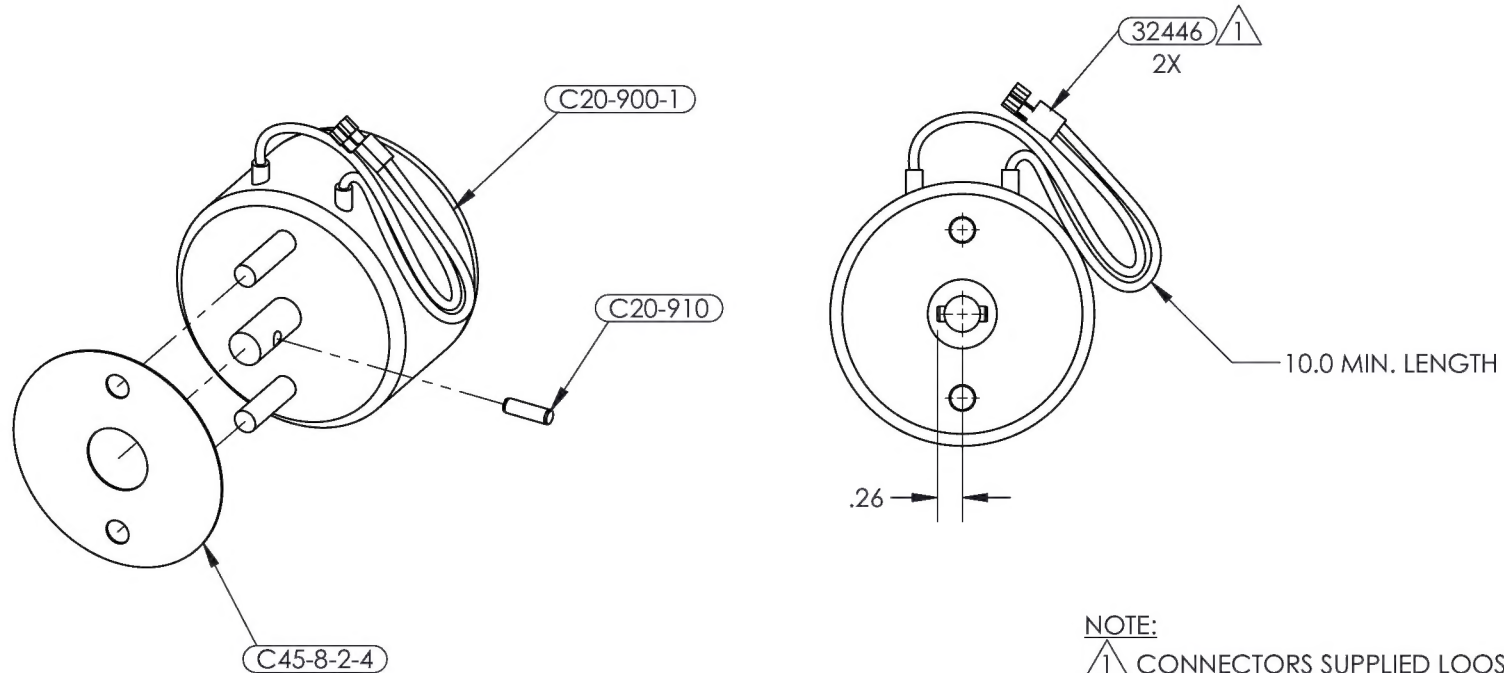


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM	5/30/2013	CFS	
1	14-0092	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED 10.0 MIN LENGTH NOTE. ADDED DIM .26. ADDED C45-8-2-4 & 32446 TO ASSY. CH'D P/N WAS C20-900 IS C20-900-1 ADDED ENGRAVE BATCH NUMBER NOTE. C20-910 ADDED B/O INFO M4 X 12mm.	7/25/2014	JAG	RW



NOTE:

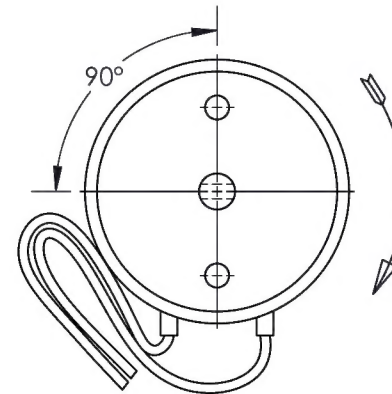
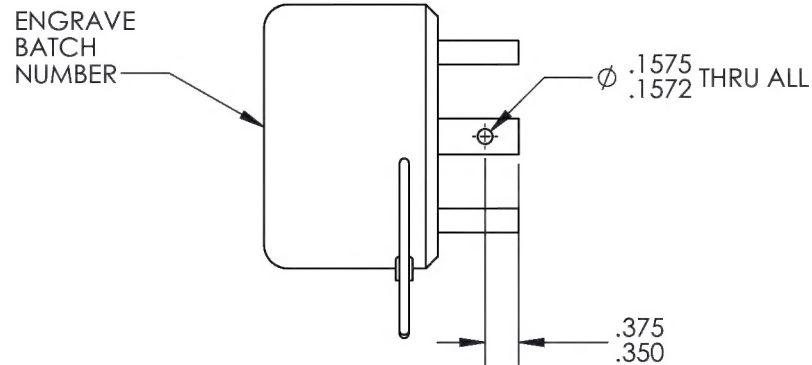
1 CONNECTORS SUPPLIED LOOSE WITH ASSEMBLY.

<b>DART</b> AEROSPACE	
TITLE SOLENOID ASSEMBLY	
DWG NO. C20-900	REV 1
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED D Weil
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:2	SPEC
DATE 5/15/1997	USED ON MODEL
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	C20-900-1	1	SOLENOID		TESTCO H-2553-020 (MODIFIED)	2
		B/O	C20-910	1	SOLENOID PIN	S.S.	M4 X 12mm MCMASTER-CARR #93600A129	1
			C45-8-2-4	1	SPACER		SEE DWG. C45-8-2	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		ALLIED ELECTRONICS 32446	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0092	C20-900 ADDED ENGRAVE BATCH NUMBER NOTE.	11/4/2014	JAG	RW



#### NOTES:

1. REMOVE COIL SPRING BEFORE DRILLING HOLE.
2. TURN SHAFT CLOCKWISE 90° (FACING SHAFT SIDE) TO END OF STROKE THEN DRILL.

C20-900-1

SOLENOID

<b>DART</b> AEROSPACE	
TITLE <b>SOLENOID C20-HOOK</b>	
DWG NO. <b>C20-900-1</b>	REV <b>1</b>
MAT'L	DRAWN BY: <b>CANAM</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT
.XX $\pm .01$	TREAT
.X $\pm .1$	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 2	